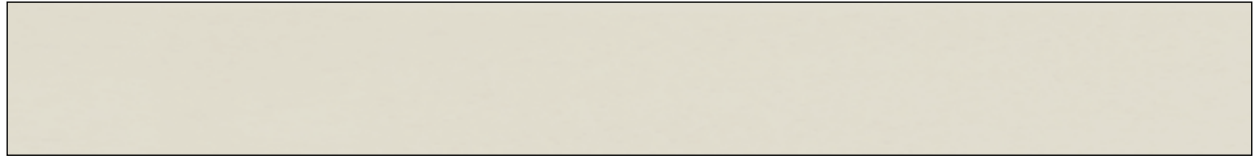




Light Oak.



White.

## Wood slats

Horiso selects wood for the manufacturing of wood slats from environmentally responsible sources which guarantees the sustainability of the plantation. Only mature trees are cut to protect natural eco-systems and to avoid damaging soil erosion.

The air and kiln drying processes reduce and stabilize the wood's moisture content down to 9% before the milling and sanding process improves the sealer coat adhesion and longevity of the finish. The edge-grain, edge-glue lamination process gives greater and uniform strength throughout the slat, to prevent sagging and bowing particularly on larger slat sizes.

### Material and process

- ▶ Edge-grain, edge-glued White Poplar.
- ▶ Low temperature kiln drying process - 120°F (50°C).
- ▶ Milling and sanding thickness tolerances - within 1/254" (0.1 mm).
- ▶ Grey-scale technology - automated wood imperfection removal.

### Standard finish

- ▶ All coatings for paint as well as stain finishes are 100% solids, UV-cured, with zero volatile emissions.

### Colors

- ▶ Range of stain colors available.\*

\*Please consult your representative. Color sample reproduction is a guide only.



3 3/8" (86 mm) slat.



4 3/8" (112 mm) slat.



5 3/8" (137 mm) slat.

### Slat dimensions

- ▶ Widths - 3 3/8", 4 3/8", 5 3/8" (86 mm, 111 mm & 137 mm).
- ▶ Lengths - Maximum slat length 144" (3,657 mm).
- ▶ Thicknesses - 1/8" & 1/4" (3.2 mm & 5.8 mm).